

# ***Session: Biomaterials and 3D printing***

**Chair: Prof. Dr. Peter Loskill**

Professor for Organ-on-Chip Research

- $\mu$ Organo-Lab, Department of Biomedical Sciences, Faculty of Medicine, Eberhard Karls University Tübingen
- 3R-Center Tübingen for In Vitro Models and Alternatives to Animal Testing



**Micro  
OrganoLab**



**Universitätsklinikum  
Tübingen**

EBERHARD KARLS  
**UNIVERSITÄT  
TÜBINGEN**



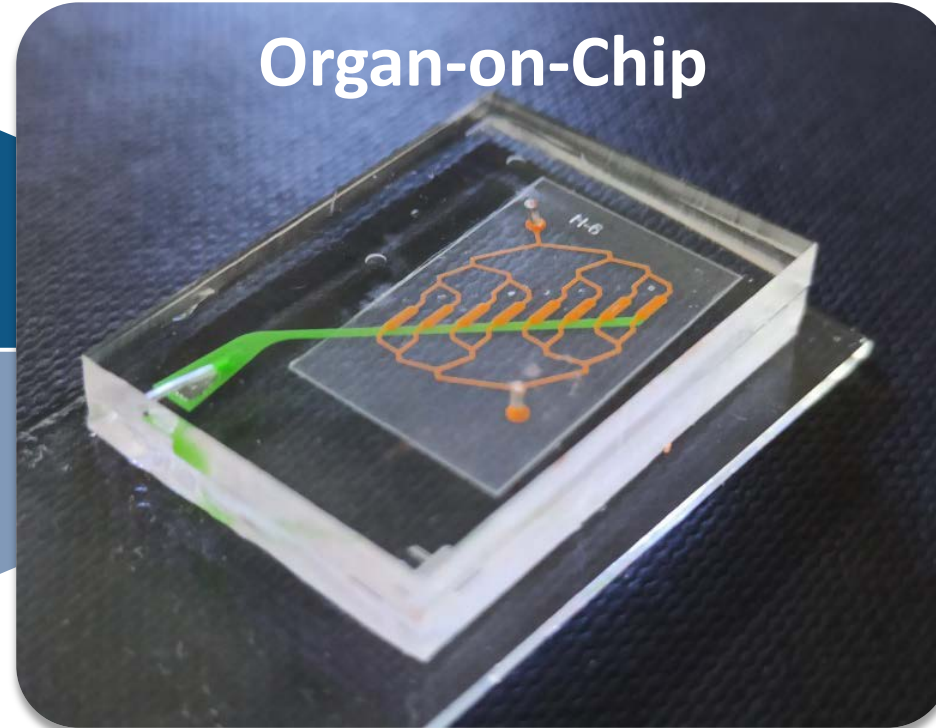
# Biomaterials – Different types $\Leftrightarrow$ different requirements

## Chip material

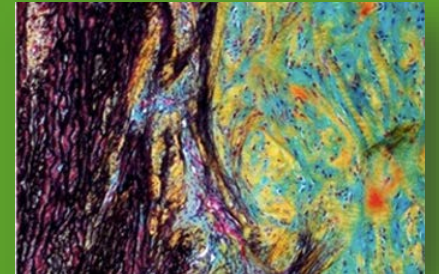


- Seals microchannels and -chambers
- Provides housing for the tissues

## Organ-on-Chip



## ECM substitute



- Integral part of tissues and organs
- Provides 3D environment and anchor points for cells

# Biomaterials – Chip material

## ■ Key requirements

- Long-term stability, sterilizable
- No interference with the tissue/assay function (biocompatible, inert, low absorption)
- Optical transparency
- Applicable for rapid prototyping/microfabrication
- (Economical) manufacturability

## ■ Various types of materials in use, e.g.

- Elastomers (e.g. PDMS)
- Thermoplastics (PMMA, PS, PET, ...)
- Glass
- Hybrid combinations

	PDMS	Elastomers	Thermoplastics	Glass	Silicon	Resins	Paper	Hydrogels	Ceramics
Low Cost	Green	Yellow	Green	Red	Red	Green	Green	Green	Green
Ease of Fabrication	Green	Green	Yellow	Red	Red	Green	Yellow	Green	Green
Robust mechanical properties	Green	Green	Green	Green	Green	Red	Yellow	Red	Red
Ease of Sterilization	Green	Green	Green	Green	Green	Red	Red	Red	Red
Flexibility	Green	Green	Red	Red	Red	Green	Green	Red	Red
Oxygen permeability	Green	Green	Red	Red	Red	Green	Green	Green	Green
Biocompatibility	Green	Green	Green	Green	Green	Green	Green	Yellow	Green
Potential for chemical modification	Green	Yellow	Yellow	Yellow	Yellow	Yellow	Green	Yellow	Green
Low environmental footprint	Green	Yellow	Red	Yellow	Yellow	Green	Green	Green	Green
Tunable mechanical properties	Yellow	Green	Yellow	Red	Red	Red	Yellow	Red	Red
Optical clarity	Δ	Δ	Green	Green	Red	Green	Red	Green	Red
Smallest channel dimension <sup>†</sup>	Yellow	Yellow	Green	Green	Green	Red	Red	Red	Red
Low absorption	Red	Green	Green	Green	Green	Yellow	Yellow	Green	Green
Rapid Prototyping	Red	Red	Green	Red	Yellow	Red	Yellow	Red	Red
Tunable Fluorescence	Red	Green	Red	Red	Red	Red	Yellow	Red	Red
Inhibits leaching	Red	Yellow	Green	Green	Green	Red	Yellow	Green	Green
Potential for cell ingrowth	Red	Red	Red	Red	Red	Green	Green	Red	Red

Δ - Slight Autofluorescence

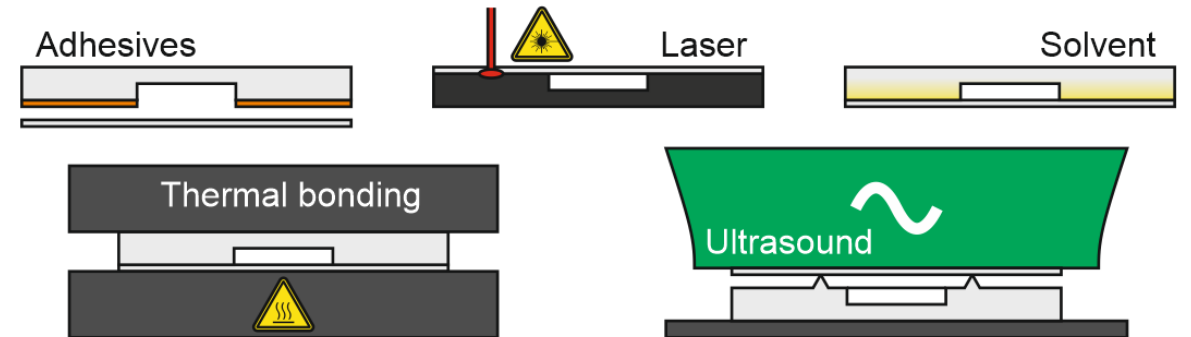
† - Green: <100 nm; Yellow: < 1 μm; Red > 1 μm

Campbell et al. *ACS Biomater. Sci. Eng.* (2021)

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  - Applicable for rapid prototyping/microfabrication
  - (Economical) manufacturability
- Various types of materials in use, e.g.
  - Elastomers (e.g. PDMS)
  - Thermoplastics (PMMA, PS, PET, ...)
  - Glass
  - Hybrid combinations

- Structured and bonded via different fabrication approaches (e.g. lithography, injection molding mechanical/laser structuring, hot embossing, 3D printing, thermal bonding ...)



Schneider et al. *Lab Chip.* (2021)

➡ ***Large potential for standardization (closely connected to the "microfluidics" topic)***

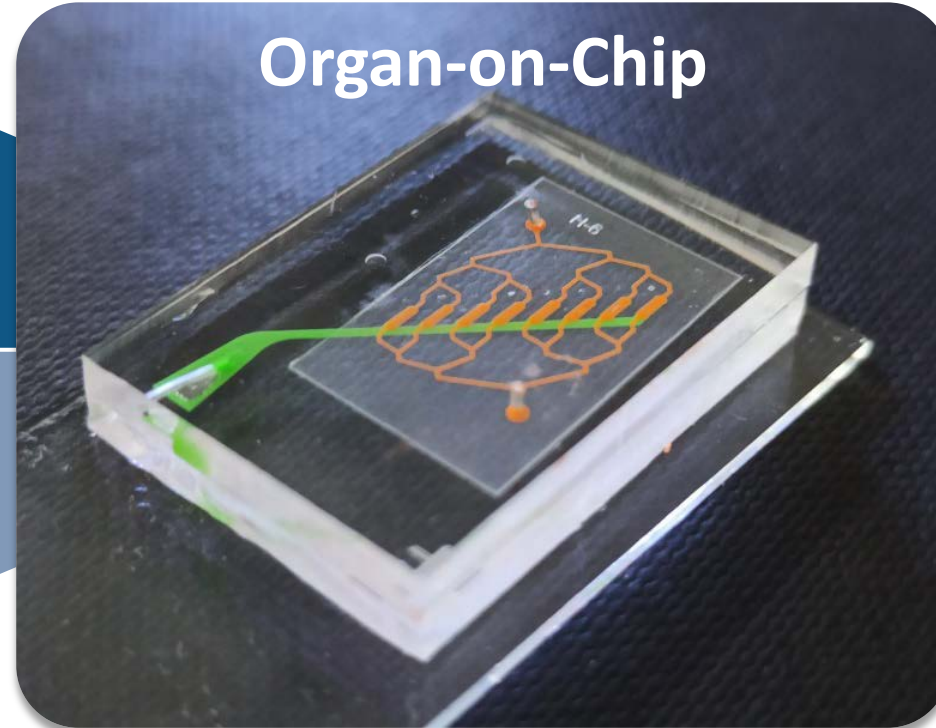
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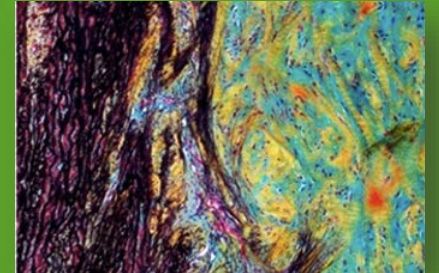


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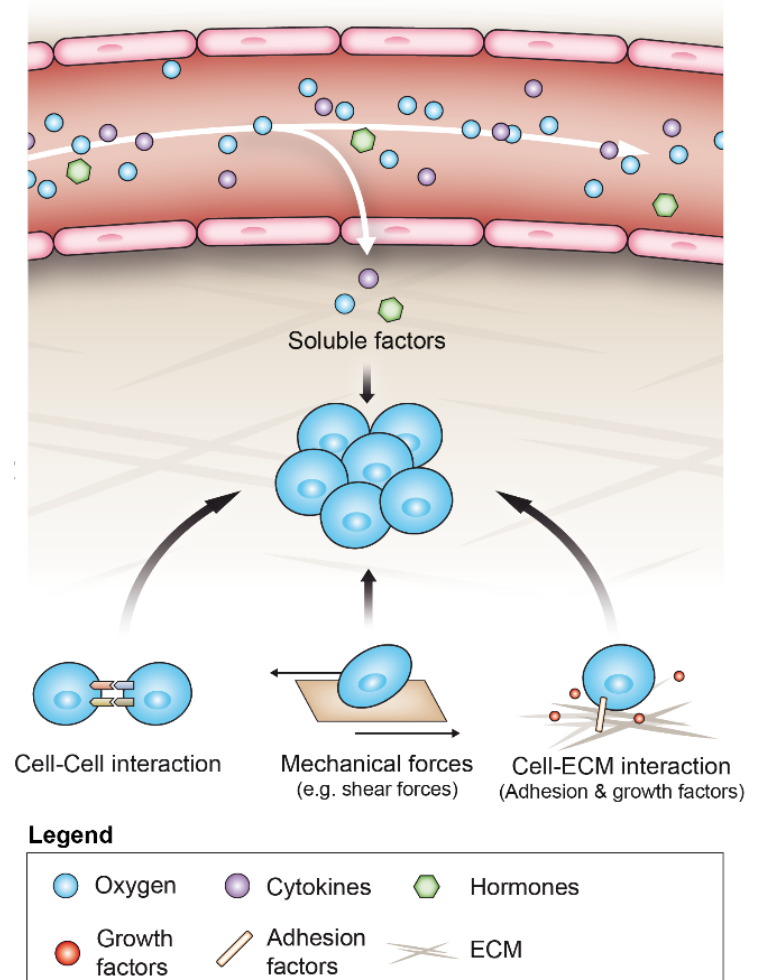


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# Biomaterials – ECM substitute

- Defines the cellular microenvironment and provides mechanical and biochemical cues
- Large diversity of materials with distinct advantages and limitations
  - Due to tissue-specificity and complexity of in vivo ECM

Cellular Microenvironment



# Biomaterials – ECM substitute

Natural biomaterials	Strengths	Weaknesses	OOO models
<b>Collagen</b>	<ul style="list-style-type: none"> <li>• Biocompatible</li> <li>• Low antigenicity/immunogenicity</li> <li>• Degraded enzymatically</li> <li>• Contains cell adhesive domains</li> <li>• Can be formed into specific geometries</li> <li>• Major component of native ECM</li> <li>• Cells able to remodel and contract gel matrix</li> <li>• Culture media, proteins, and growth factors can be transported across collagen gel</li> <li>• Orientation of collagen fibers can be achieved</li> <li>• Cells can penetrate, remodel, and contract gel matrix</li> </ul>	<ul style="list-style-type: none"> <li>• Chemical crosslinking used for increased stability</li> <li>• Without mechanical support, collagen-based cell models remain intact for short time</li> </ul>	<ul style="list-style-type: none"> <li>• <i>Cardiac</i></li> <li>• <i>Hepatic</i></li> <li>• <i>Vascular</i></li> <li>• <i>Skeletal muscle</i></li> <li>• <i>Kidney</i></li> <li>• <i>Neuronal networks</i></li> <li>• <i>Tumor spheroids</i></li> <li>• <i>Microvessels</i></li> <li>• <i>Cancer cell migration</i></li> </ul>
<b>Fibrin</b>	<ul style="list-style-type: none"> <li>• Biocompatible</li> <li>• Noninflammatory</li> <li>• Biodegradable</li> <li>• Gel formation at room temperature through enzymatic polymerization of fibrinogen by thrombin</li> <li>• Bioadhesive properties</li> <li>• Delivery of proteins and growth factors</li> </ul>	<ul style="list-style-type: none"> <li>• Weak mechanical properties</li> </ul>	<ul style="list-style-type: none"> <li>• <i>Skeletal muscle</i></li> <li>• <i>Vascularized human tissue</i></li> <li>• <i>Fibrin clot formation in lung model</i></li> </ul>
<b>HA</b>	<ul style="list-style-type: none"> <li>• Biocompatible</li> <li>• Natural ECM component</li> <li>• Structural component of tissue and joints</li> <li>• Degradable with hyaluronidase</li> <li>• Tunable elastic modulus capability</li> </ul>	<ul style="list-style-type: none"> <li>• Weak mechanical properties</li> </ul>	<ul style="list-style-type: none"> <li>• <i>Cancer metastasis</i></li> <li>• <i>Barrier tissue</i></li> </ul>
<b>Chitosan</b>	<ul style="list-style-type: none"> <li>• Biocompatible</li> <li>• Biodegradable</li> <li>• Similar in structure to glycosaminoglycans</li> <li>• Flexible and porous</li> <li>• Minimal foreign-body response</li> </ul>	<ul style="list-style-type: none"> <li>• Mechanical weakness</li> <li>• Instability</li> </ul>	<ul style="list-style-type: none"> <li>• <i>Vascular</i></li> </ul>
<b>Aginate</b>	<ul style="list-style-type: none"> <li>• Biocompatible</li> <li>• Degradable</li> <li>• Immediate gelation upon exposure to divalent cations</li> <li>• Use as sacrificial material and gel dissolves culture medium</li> </ul>	<ul style="list-style-type: none"> <li>• Uncontrollable degradation</li> <li>• Limited protein adsorption</li> <li>• Lack of cell binding</li> </ul>	<ul style="list-style-type: none"> <li>• <i>Cardiac</i></li> <li>• <i>Tumor spheroids</i></li> <li>• <i>Hepatocyte spheroids</i></li> <li>• <i>Liver, tumor, marrow</i></li> </ul>
<b>Gelatin</b>	<ul style="list-style-type: none"> <li>• Biocompatible</li> <li>• Biodegradable</li> <li>• Similar in composition to collagen</li> <li>• Contains cell adhesion sites</li> <li>• Less antigenic than collagen</li> <li>• Tunable and physiologically relevant elastic modulus</li> </ul>	<ul style="list-style-type: none"> <li>• Chemical crosslinking for stability</li> </ul>	<ul style="list-style-type: none"> <li>• <i>Cardiac, vascular</i></li> <li>• <i>Muscle</i></li> </ul>
<b>Synthetic biomaterials</b>	<ul style="list-style-type: none"> <li>• Tunable mechanical properties</li> <li>• Tunable degradation properties</li> <li>• Less batch-to-batch variability than natural biomaterials</li> <li>• Chemical modification to incorporate bioactive molecules</li> <li>• Polyesters degraded through hydrolysis</li> <li>• Moldable</li> </ul>	<ul style="list-style-type: none"> <li>• Lack of cell adhesion ligands prior to modification</li> <li>• Degradation products could have cytotoxic effects</li> <li>• Immune response must be evaluated</li> </ul>	<ul style="list-style-type: none"> <li>• <i>Cardiac</i></li> <li>• <i>Hepatic</i></li> </ul>

# Biomaterials – ECM substitute

- Defines the cellular microenvironment and provides mechanical and biochemical cues
- Large diversity of materials with distinct advantages and limitations
  - Due to tissue-specificity and complexity of in vivo ECM
- Natural (e.g. animal- or plant-derived) or synthetic biomaterials
- Different processing approaches to generate various types scaffolds
  - Hydrogels (bulk injection, in-chip patterning, bioprinting)
  - (Freeze-)Dried membranes
  - Decellularized scaffolds
  - Electrospun scaffolds

➡ ***How to bring together in vivo diversity/complexity and standardization?***



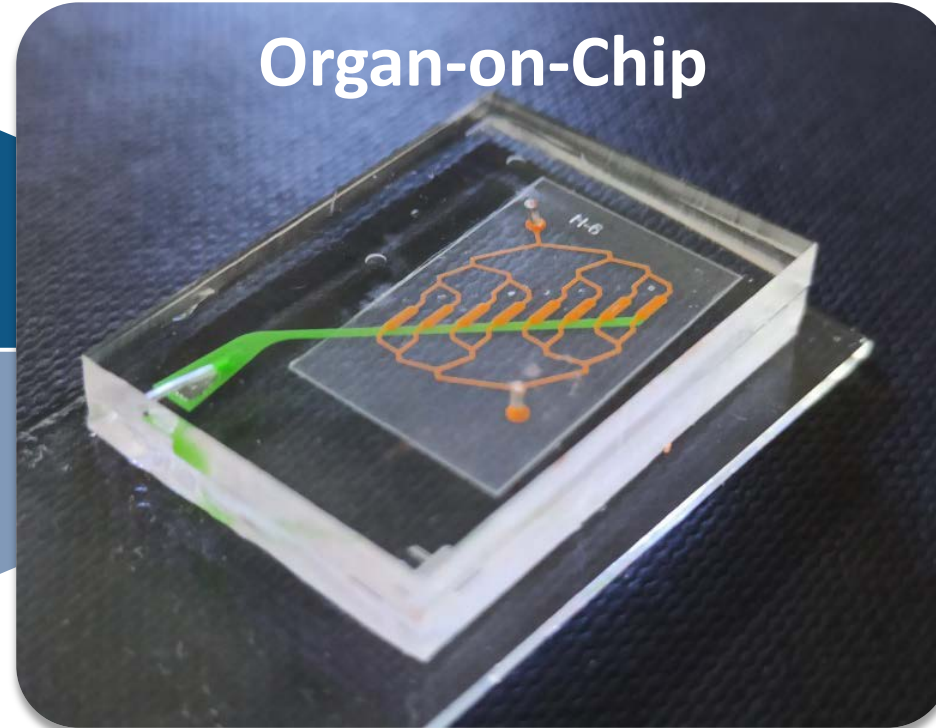
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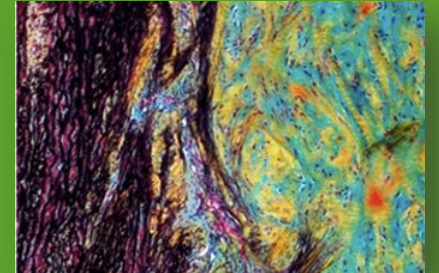


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